

303 010  
Work Order ID 126625

November-19-14 7:53:14 AM

*Asaf*  
\*126625\*

Page 1

Item ID: D4146-1 Accept \*N9000040100\* Setup Start \*NS1\*  
Revision ID: Stop \*NS2\*  
Item Name: Fitting  
Start Date: 11/19/14 Start Qty: 10.00 \*10\* Cust Item ID:  
Required Date: 11/21/14 Req'd Qty: 10.00 \*10\* Customer:  
Reference:

Approvals: Process Plan: *V* Date: Tooling: Date: Run Start \*NR1\*  
QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4146	A

100 0.00

\*100\*

Doosan

Doosan Lathe

Memo

TURN AS PER DWG AND FOLIO FA976

FOLIO REV: N/A

DWG REV: A

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Quality Control

Memo

0.00

DAS  
25  
9-89

DAS  
25  
9-89

14-11-22

14-11-22



# Work Order ID 126625

**\*126625\***

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November-19-14 7:53:14 AM

Item ID: D4146-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Fitting  
Start Date: 11/19/14 Start Qty: 10.00 **\*10\*** Cust Item ID:  
Required Date: 11/21/14 Req'd Qty: 10.00 **\*10\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

130	Identify as per dwg & Stock Location: <u>8-093</u>	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging									

140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

11/12/2014



# Picklist Print

November-19-14 7:53:13 AM

Page 1

Work Order ID: 126625

\*126625\*

Parent Item: D4146-1

\*D4146-1\*

Parent Item Name: Fitting

Start Date: 11/19/14

Required Date: 11/21/14

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 10-10-05 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M303R1.000

Purchased

No

100

f

27.9167

0.1666

2

\*M303R1 000\*

303 Round Bar 1.00

\*\*

SL 1/4-11-22

Location

Loc Qty

Loc Code

MAT028

27.9167

m128496

27.9167

126618

2.0

not in system




126625

## FIRST ARTICLE INSPECTION CHECKLIST

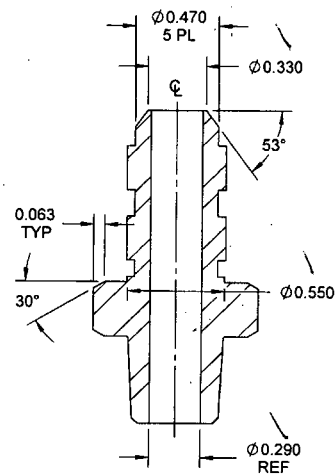
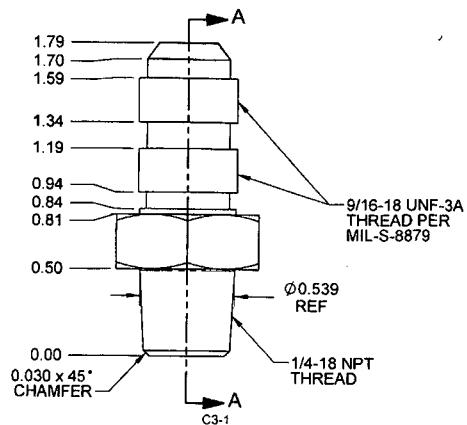
[illegible]

Measured by: <u>SL</u>	Audited by: <u>[Signature]</u>	Preliminary Approval: <u>                    </u>
Date: <u>11-11-22</u>	Date: <u>11/11/23</u>	Date: <u>                    </u>

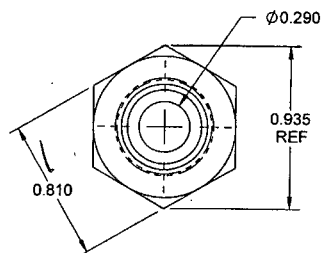
Rev	Date	Change	Revised by	Approved
A	10.11.05	New Issue	KJ	

10-1000-1000

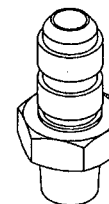




**SECTION A-A** C5-1



**D4146-1 FITTING**



**NOTES:**

- 1) MATERIAL: AISI 303 STAINLESS STEEL HEX BAR OR  
AISI 303 STAINLESS STEEL ROUND BAR  
DART SPEC. M303H OR M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.11 lbs

A		NEW ISSUE		RF		10.09.16			
REV.				DESCRIPTION		8Y		DATE	
DESIGN		RF		DART AEROSPACE USA, INC. PORT HADLOCK, WA					
DRAWN		RF							
CHECKED		142		DRAWING NO.		REV. A			
MFG. APPR.		27		D4146		SHEET 1 OF 1			
APPROVED		142		TITLE		SCALE			
DE APPR.		-14		FITTING		NTS			
DATE		10.09.16		COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.					

**RELEASED**  
2010-09-23  
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*W/126625*

